



Guangzhou JF ABRASIVE CO.,LTD.

www.gzjunfeng.com

Email:sales@gzjunfeng.com

Sintered segment for Granite

SN.	Diameter of blade	Size(mm)	1-2 Grade soft granite			3-4 Grade hard granite			NO./set (pcs)
			Cutting speed (m/min)	Cutting depth (mm)	Service life(m2)	Cutting speed (m/min)	Cutting depth (mm)	Service life(m2)	
JF-SG8	350	40x3.2x14	0.6-1	20-30	11-13	0.6-0.8	20-30	10-12	24
JF-SG9		40x3.2x16	0.6-1.2	20-35	13-17	0.6-1.0	20-35	13-17	24
JF-SG8	400	40x3.2/3.6x14	0.6-1	20-30	13-16	0.6-0.8	20-30	12-15	28
JF-SG9		40x3.6x16	0.6-1.2	20-35	13-17	0.6-1.0	20-35	13-17	28
JF-SG8	500	40x3.6/4.0x14	0.6-0.8	30-50	40-45	0.5-0.7	30-50	18-20	36
JF-SG9		40x3.8x16	0.6-1	40-60	40-45	0.6-0.9	40-60	40-45	36
JF-SG8	600	40x4.6x14	0.6-0.9	40-60	40-45	0.6-0.8	40-60	35-40	42
JF-SG9		40x4.6x16	0.6-1	40-60	40-45	0.6-0.9	40-60	40-45	42
JF-SG8	800	40x5.5x16	0.4-0.5	60-80	60-65	0.4-0.5	60-80	55-60	52
JF-SG9		40x5.5x18	0.5-0.6	60-90	60-65	0.4-0.6	60-90	60-65	52
JF-SG8	1000	24x6.4/7.2x13/14	10-13	0.4-0.6	160-180	10-12	0.3-0.4	120-140	70
JF-SG9		24x6.4/7.2x14/15	11-16	0.5-0.8	180-220	13-15	0.4-0.6	150-200	70
JF-SG8	1200	24x6.8/7.4x13/14	10-15	0.4-0.6	170-200	10-13	0.4-0.5	130-160	80
JF-SG9		24x6.8/7.4x14/15	11-16	0.5-0.8	180-220	13-15	0.4-0.6	150-200	80
JF-SG8	1600	24x8.4/9.0x13/14	13-17	0.8-1	280-300	11-14	0.6-0.8	200-230	108
JF-SG9		24x8.4/9.0x15/16	14-18	0.8-1.2	280-320	12-16	0.6-0.9	220-250	108
JF-SG8	2000	24x10.2/11x15/16	17-20	1-1.2	380-400	15-18	0.8-1.0	350-380	128
JF-SG9		24x10/11x19/20	18-22	1.2-1.5	460-480	16-20	0.9-1.2	420-460	128
JF-SG8	3000	24x11.5/12.5x19/20	18-21	1-1.3	420-460	16-19	0.9-1.1	400-420	160
JF-SG9		24x11.5/12.5x21/23	18-22	2.8-3.2	610-710	19-21	2-2.5	560-600	160
JF-SG8	3500	24x11.5/12.5x19/20	18-21	1-1.3	420-460	16-19	0.9-1.1	400-420	160
JF-SG9		24x11.5/12.5x21/23	18-22	2.8-3.2	610-710	19-21	2-2.5	560-600	160